

FIG. 4

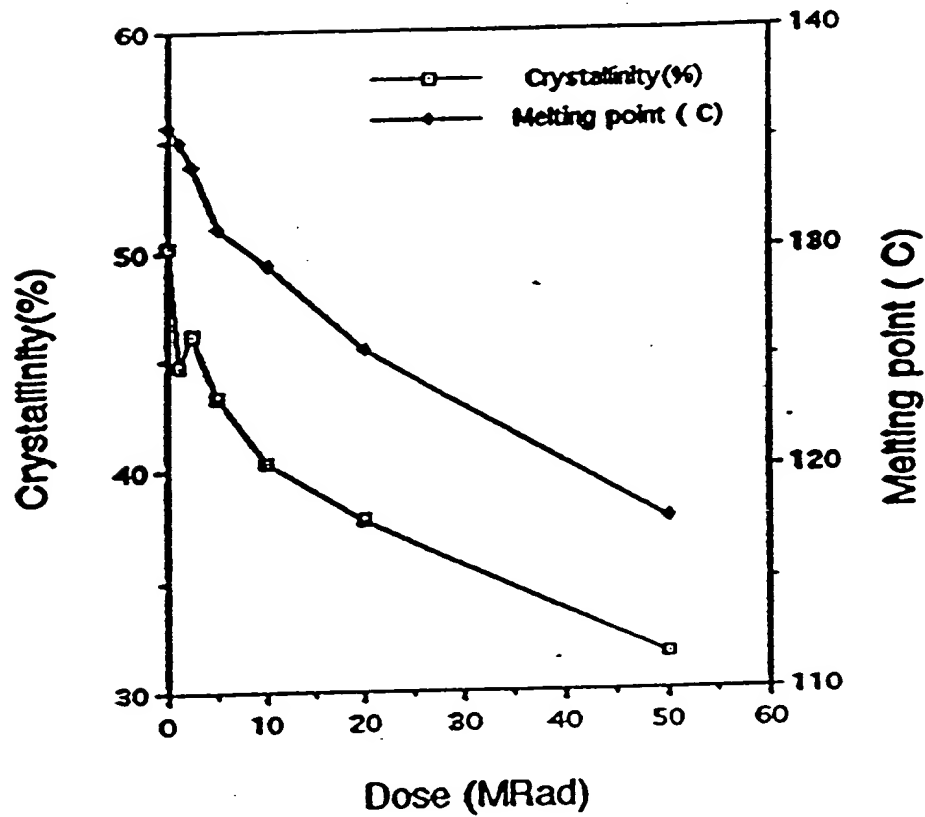


FIG. 5

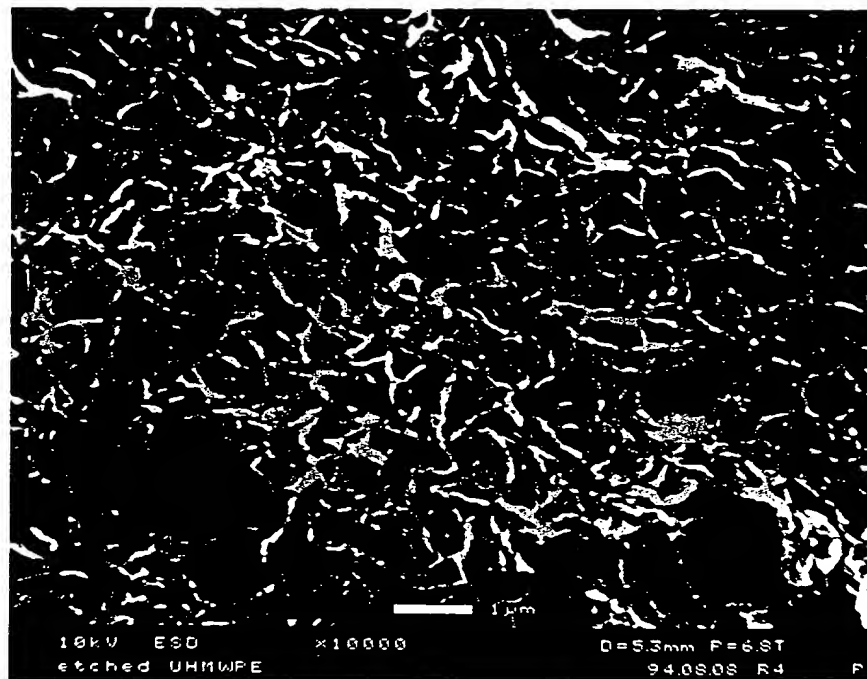


FIG. 6

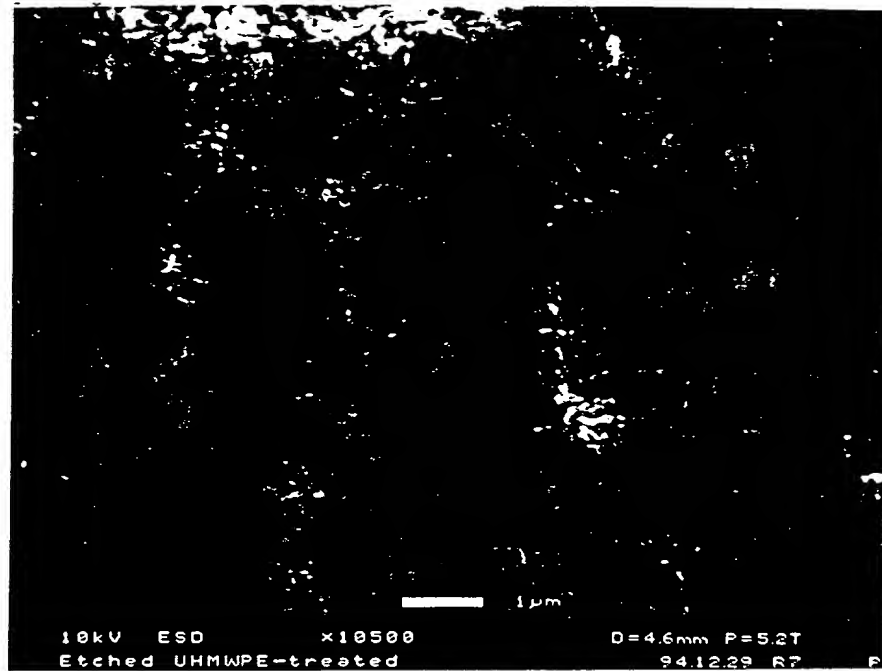
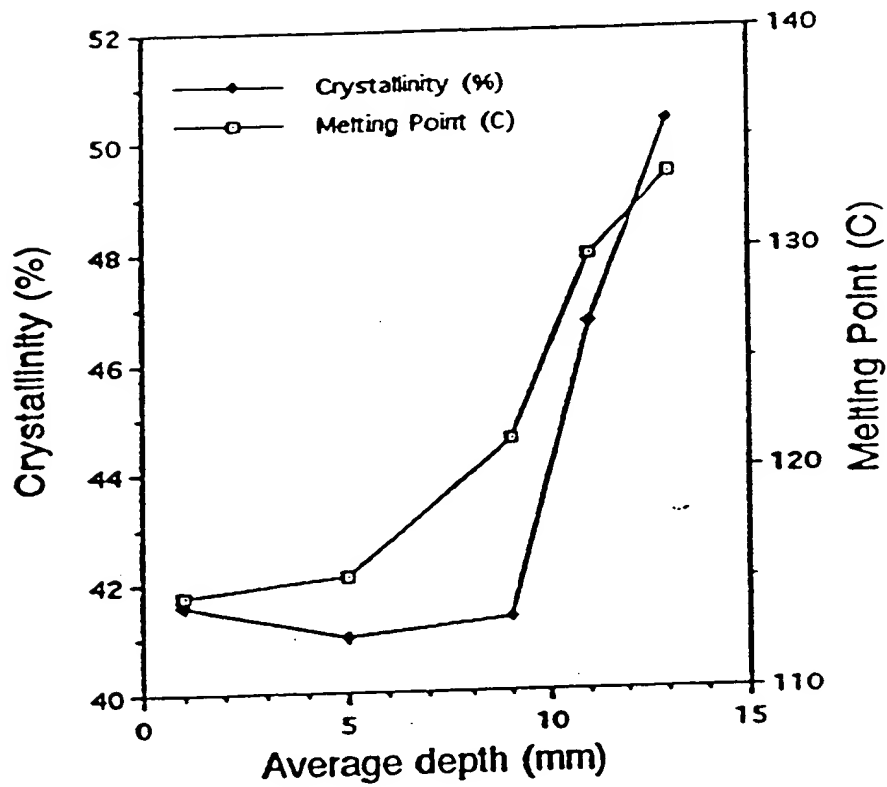


FIG. 7



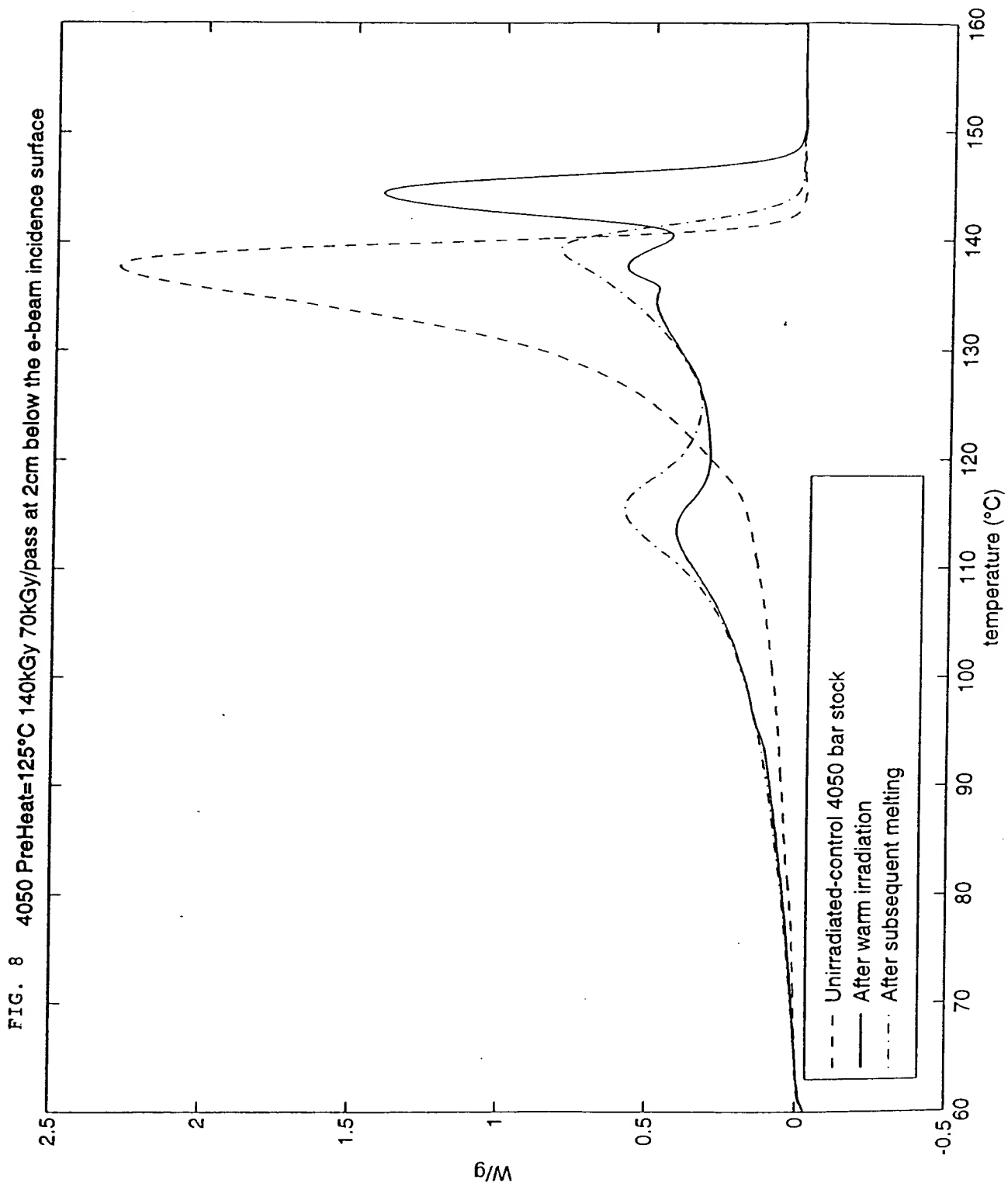


FIG. 9 1050 PreHeat=125°C 150kGy 75kGy/pass at 2cm below the e-beam incidence surface

